

CRACK GROWTH IN CONCRETE UNDER UNIAXIAL AND CONFINED CONDITIONS

KAMRAN M. NEMATI* AND JOHN KEMENY†

*University of Washington
Seattle, WA USA
e-mail: nemati@uw.edu

†University of Arizona
Tucson, AZ USA
e-mail: kemeny@email.arizona.edu

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Abstract: This paper compares the results of the experimental compressive stress-induced microcracks and numerically simulated compressive microcracks in concrete under uniaxial and triaxial loading condition. An alloy with a low melting point was used to preserve the microcracks in concrete as they exist under load. Scanning electron microscope was used to capture images from the cross sections of concrete specimens. These images were then used to determine length, orientation, and density of the compressive stressed-induced microcracks in concrete specimens. A crack growth simulation model was used to generate and propagate microcracks for uniaxial and triaxial loading conditions. The crack growth simulation model revealed results similar to that obtained from the experiments.

1 INTRODUCTION

The preservation of stress-induced microcracks and the identification of cracks induced by loading is important for understanding the mechanisms for the formation, propagation and interaction of stress-induced microcracks in concrete.

Since the 1960s, researchers have suggested and assumed the existence of different kinds of defects called microcracks that occurs in concrete. Since the early 1980s, these microcracks have been verified and, to some extent, defined by microscopic study. Interfacial transition zone (ITZ) cracks may occur at mortar-aggregate interfaces, while mortar and aggregate cracks occur in the mortar

and aggregate, respectively¹.

Although the general relationships between stress level and crack development are reasonably well understood, the origin and development of cracks in three-phase concrete composite systems is still uncertain. In an effort to explore these issues, linear elastic fracture mechanics (LEFM) have been extended and applied to concrete; however, these studies have not been very successful, perhaps, in part, because the observations they made into the way small cracks are formed and then propagate in these materials was very limited. Only as early as 1960's have such cracks been carefully observed, measured, and characterized in interior portions of the system.

Several methods have been used to study the microcracking of concrete. Some of those methods are: Sonic testing, Acoustic emission, Mercury intrusion porosimetry, Hydrophilic tracer liquid technique, Microscope technique with dye, and X-ray technique which made it possible to observe the interior cracks within the concrete rather than on cracks on an exterior surface. Almost all the techniques employed were ineffective and did not represent the actual geometry and state of microcracks as they exist under a load. Scanning Electron Microscopy (SEM) has made possible the detailed observation of microcracks in concrete. Yadav² used a metal in liquid phase called "Wood's metal" that has a melting point below the boiling point of water to study pore fluid porosimetry and to measure contact areas and voids between the surfaces of natural fractures. To preserve the microstructure in specimens under load, Zheng³ used Wood's metal to fill voids and microcracks in rock during loading and solidified it in place before unloading. Employing the method introduced by Zheng³, in this study microcracks induced in concrete by applied stresses were preserved and identified in order to understand the mechanisms by which stress-induced microcracks generate, propagate, and interact.

2 EXPERIMENTAL METHOD

The test equipment and experimental method has been described in detail elsewhere (Nemati et al.⁴). The experiments involved three procedures: a) concrete casting and preparation, b) crack induction, and c) molten metal injection and solidification. The second and third procedures were carried out simultaneously.

Concrete cylinders of 8-inches long by 4-inches in diameter, were tested at the Structural Engineering Laboratory of the University of California at Berkeley. In order to preserve the microstructure and microcracks in concrete specimens under load, the voids and microcracks were filled with liquid "wood's metal" during loading, and the alloy was solidified in place before unloading. Woods metal, consisting of 42.5% Bi, 37.7% Pb,

11.3% Sn, and 8.5% Cd, has a melting point range from 160°F to 190°F and is solid at room temperature. Cylindrical concrete specimens were submerged in the molten metal alloy during the test and the alloy was driven into voids and fractures by pore pressure provided by nitrogen gas. The alloy could be solidified at any stage of the experiment to preserve the geometry of microcracks as they existed under load and to distinguish them from those generated later. With a surface tension of 400 mN/m, the alloy could penetrate into flat cracks with apertures as fine as 0.08 microns under a pore pressure of 1500 psi. Such a technique not only allows one to observe the microcracks as they exist under load (Figure 1), but also facilitates observing the microcracks in three dimensions⁵ (Figure 2).



Figure 1 Micrograph of a stress-induced concrete specimen

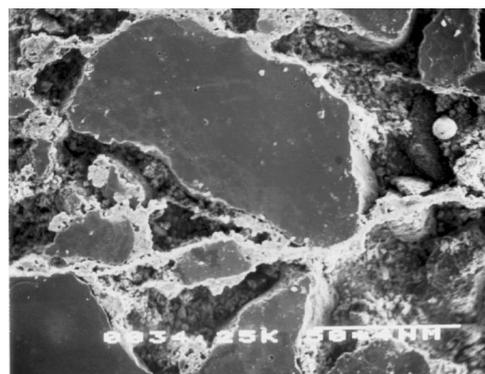


Figure 2 Micrograph of the same image as Figure 1 with the cement paste removed to reveal cracking in three dimensions

3 IMAGE ANALYSIS

After the metal was solidified, each of the cylinders was sectioned into eight specimens. The specimens were observed using JEOL JSM-35CF Scanning Electron Microscopy (SEM). The SEM images were then analyzed using an image analyzer. In order to identify Wood's metal, which is representative of pores and fractures in concrete, the image analyzer can make a histogram for all of the different phases in the image based on their gray levels, with zero representing the darkest phase and 255 representing the brightest phase. From this histogram, and by means of trial and error method, two threshold levels can be established to encompass the brightest phase in the image, namely Wood's metal¹.

4 CRACK GROWTH

The energy release rate is usually defined as the energy released from the body per unit crack advance. A more precise definition⁶ involves the work input into the crack tip. Irwin⁷ defined an energy release rate, G , which is a measure of the energy available for an increment of crack extension. Considering the plate, shown in Figure 3, with a thickness B , and containing a crack with a length of $2a$ ⁸.

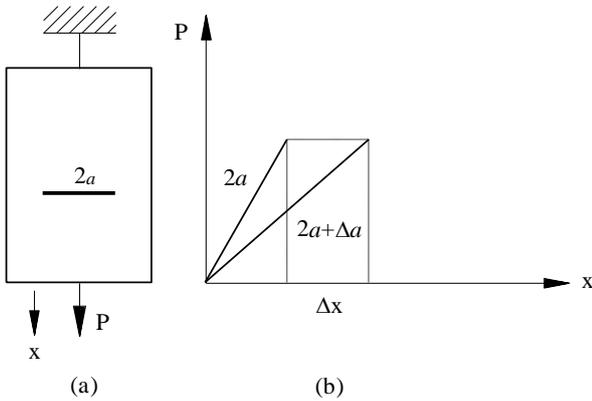


Figure 3 (a) Plate with crack $2a$; (b) Load-displacement diagram

If the plate is subjected to a constant load P , the energy released can be expressed by crack growth Δa as:

$$GB\Delta a = P\Delta x - \Delta U_e \quad (1)$$

where ΔU_e is the change in elastic energy due to crack growth Δa . In the limit:

$$GB = P \frac{dx}{da} - \frac{dU_e}{da} \quad \text{DOI 10.21012/FC9,309} \quad (2)$$

the strain energy U_e in terms of compliance is given by:

$$\Delta U_e = \frac{cP^2}{2} \quad (3)$$

and Equation 2 becomes:

$$G = \frac{P^2}{2B} \frac{dc}{da} \quad (4)$$

Where: G = energy release rate
 P = applied load
 B = plate thickness
 c = compliance (displacement/load)
 a = half-crack length

Irwin⁹ defined the quantity G_c as the work required to produce a unit increase in crack area, referred to as *critical energy release rate*. G_c is a material property and is determined experimentally. In order to determine whether or not a crack will propagate, the value of energy release per unit increase crack area, G , is computed. If the energy release rate is lower than the critical energy release rate ($G < G_c$), the crack is stable. Conversely, if $G > G_c$, the crack will propagate. A condition in which the energy release rate equals the critical energy release rate ($G = G_c$) is known as metastable equilibrium.

The stress intensity factor, K_I , is defined as:

$$K_I = \sigma \sqrt{a} f(g) \quad (5)$$

Where: K_I = stress intensity factor for mode I (stress $\sqrt{\text{length}}$)

σ = applied stress

$f(g)$ = a function depending on the specimen and crack geometry

These two parameters, the energy release rate and the stress intensity factor, describe the

behavior of cracks. The former quantifies the net change in potential energy that accompanies an increment of crack extension; the latter characterizes the stresses, strains, and displacements close to the crack tip. The energy release rate describes global behavior, whereas the stress intensity factor is a local parameter. For linear elastic materials, K_I and G_c are uniquely related. Considering only mode I and plane stress condition, for linear elastic behavior:

$$G = \frac{K_I^2}{E} \quad (6)$$

The *critical stress intensity factor*, K_c , commonly known as *fracture toughness*, is assumed to be a material property.

The *G-criterion*, usually called the maximum energy release rate, states that:

- Crack initiation takes place at the crack tip and in a direction with respect to the original crack plane.
- Crack extension takes place in the direction along which the strain energy release rate is maximum.
- Crack initiation occurs when the maximum strain energy release rate in a direction reaches a critical value.

5 CRACK GROWTH SIMULATION MODEL

Du¹⁰ has developed a micromechanical model by which, given the initial crack conditions in an unloaded specimen, the final cracking state can be predicted for different loading conditions. The experimental results will be compared to the theoretical results using Du's crack-growth model. Du's model employs three commonly used fracture criteria: the maximum stress criterion; the maximum energy release rate criterion; and the minimum strain energy density criterion. The criterion most commonly used for concrete is the maximum energy release rate criterion. The maximum energy release rate criterion states that:

- Crack initiation takes place at the crack tip and in a direction with respect to the original crack plane.
- Crack extension takes place in the direction along which the strain energy release rate is maximum.
- Crack initiation occurs when the maximum strain energy release rate in a direction reaches a critical value.

The Du model uses the displacement discontinuity method which allows the fracture mechanics parameters to be readily computed for a given crack problem. By assuming a virtual crack increment, the crack initiation direction can be determined by one of the three fracture initiation criteria discussed above. The crack propagation path can be determined by assuming several crack increments. After each crack increment, the computer program recalculates the fracture parameters and the corresponding initial angle of crack propagation is determined. Figure 4 is the flow chart of the Du model computer program.

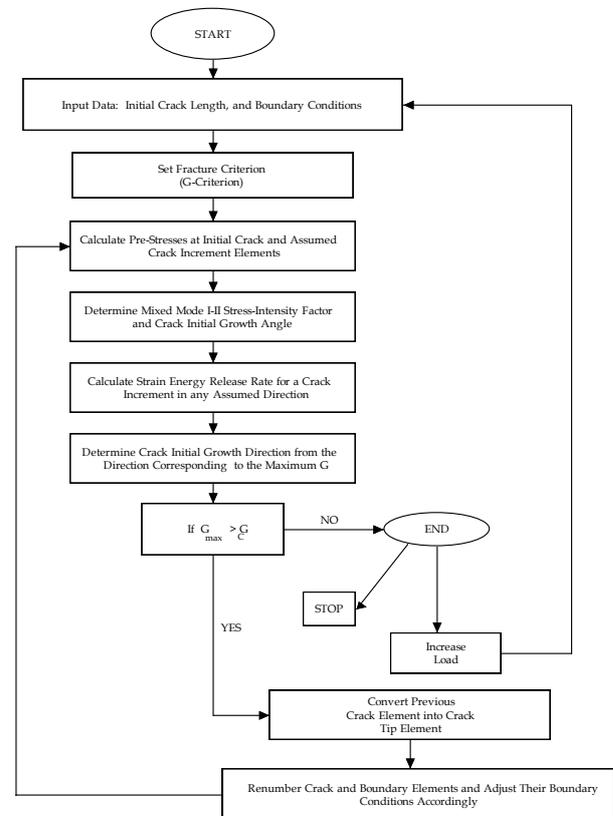


Figure 4 Computer flow chart for the Du model calculations

The purpose of the Du model is to numerically simulate the behavior of stochastic distributions of heterogeneous microcracks. This behavior is difficult to model using analytical models. Du's micromechanical model is based on the idea that frictional sliding along pre-existing cracks results in the formation of tension cracks at their tips. The basis for the model is the displacement discontinuity model of Crouch and Starfield¹¹. This model is based on the analytical solution to the problem of a constant discontinuity in displacement over a finite line segment in the x,y plane on an infinite elastic solid. A displacement discontinuity can be visualized physically as a line crack whose opposing surface have been displaced relative to one another. In the case under consideration here, surfaces are displaced relatively by a constant amount along the entire crack. However, in general, one could consider an arbitrary distribution of relative displacement.

This method is based on the notion that one can make a discrete approximation of a continuous distribution of displacement discontinuity along a crack. That is, a crack can be divided into a series of N elements (boundary elements) and the displacement discontinuity assumed to be constant over each one. On the basis of the analytical solution for a single, constant element displacement discontinuity, we derive a numerical solution to the problem by summing up the effects of all N elements. When the distribution of displacement discontinuity along the crack is not known, the distribution of traction applied to the crack surfaces must be known in order to define the problem properly. The values of the element displacement discontinuities necessary to produce these tractions, are then sought, element by element along the crack¹¹. The microcracks yielded by the no-load experiment, were used as the initial input microcracks in the Du model.

Table 1 is the tabulation of the microcracks used in the model.

Table 1 The microcrack lengths used in the Du model

NORMAL-STRENGTH CONCRETE	
Crack Length (mm)	Frequency
0.4	26
0.5	18
0.6	4
0.7	4
0.8	3
0.9	1
1.0	1
1.3	1
1.5	1
Total	59

Crack lengths smaller than 0.4 mm are ignored and, because crack apertures are negligibly small, line cracks were assumed. The Du model uses the Monte Carlo technique to generate a distribution of line cracks. Monte Carlo simulation is used for problems involving random variables with known (or assumed) probability distribution.

Because of the assumption of a uniformly random distribution of initial crack locations and orientation, an algorithm has been developed to generate a similar distribution. For each crack generated, three random numbers are initially picked to determine the crack position (x,y), orientation, and according to Table 1, a non-random crack generation is implemented to generate a distribution of crack length L ¹². The crack orientations are between 0 and 90 degrees. A tree-cutting algorithm is used to eliminate cracks that intersect. Figure 5 is an illustration of the cracks generated in a concrete specimen with rectangular boundaries.

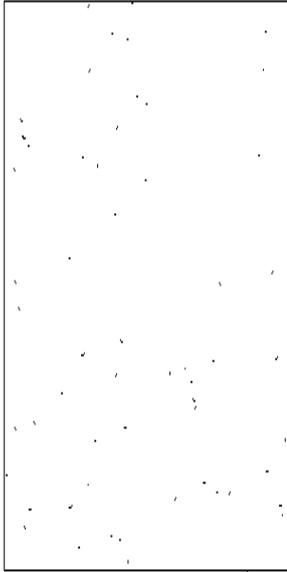


Figure 5 The random cracks generated in concrete specimen

Parameters Used in the Crack Growth Model

The CEB-FIP model code 2010 recommends the use of the following expression for the energy release rate:

$$G_f = \alpha_f (f_{cm} / f_{cmo})^{0.7} \quad (7)$$

where α_f is a coefficient which depends on the maximum aggregate size d_{max} , which for 3/8 inch (10 mm) maximum size aggregate (MSA) is 0.02 Nmm/mm^2 , and f_{cmo} is equal to 10 MPa^8 . f_{cm} is the average 28-day compressive strength. The strength data that is available is the strength after more than 2 years (840 days). The 28-day compressive strength of the concrete specimen was 6,100 psi (42.14 MPa). By substituting in equation 7,

$$G_f = (0.02 \times 10^3 \text{ Nm}^{-1}) \left(\frac{42.14 \text{ MPa}}{10 \text{ MPa}} \right)^{0.7} = 54.7 \text{ Nm}^{-1}$$

Irwin⁹ showed that the energy release rate and the stress intensity factor approaches are equivalent. For linear elastic behavior, considering only mode I and plane stress condition:

$$G_I = \frac{K_I^2}{E} \quad (8)$$

The measured elastic modulus for the concrete specimen was $E=2.625 \times 10^6 \text{ psi}$ (18.1 GPa). Substituting in Equation 8:

$$K_I = \sqrt{G_f \cdot E} = \sqrt{(54.7 \text{ Nm}^{-1})(18.1 \times 10^9 \text{ Pa})} = 31.1 \text{ MPa}\sqrt{\text{m}}$$

A Poisson's ratio, ν , value of 0.2, and a coefficient of friction, μ , value of 0.35 are assumed for the concrete specimen. The representative parameter values for the concrete specimen are shown in Table 2:

Table 2 Concrete specimen Material properties

Crack Orientation	Random
Crack Location	Random
Crack Length, $2a$	0.4-1.5 mm
Poisson's Ratio, ν	0.2
Young's Modulus, E	18.2 GPa
Fracture Toughness, K_{IC}	1 $\text{MPa}\sqrt{\text{m}}$
Crack Density, Γ	0.0444
Friction Coefficient, μ	0.35
Crack Initial Angle, θ	4.9°

All representative parameter values for concrete were taken from Table 2 except the crack lengths which were taken from Table 1. Figure 6 shows the concrete specimen's cross section with the boundary dimensions for the input algorithm.

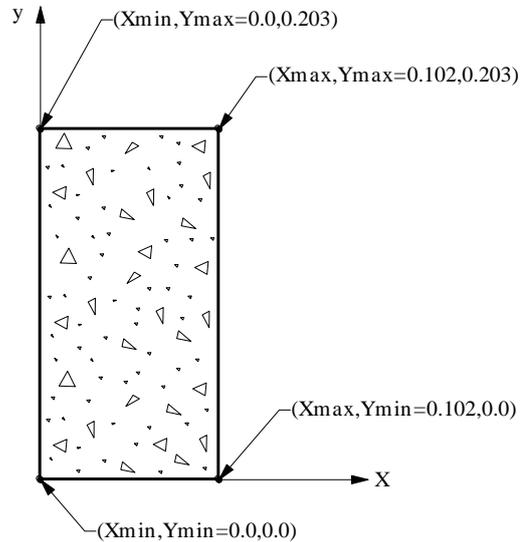


Figure 6 Concrete specimens boundary input in algorithm

The algorithm above generates the crack pattern, which represents the pre-load cracking status. As mentioned earlier, the Du model was

developed by making a series of modifications to the code of the displacement discontinuity method of Crouch and Starfield¹¹. The computer program is called MCPP (Multiple Crack Propagation Program). It is a two dimensional boundary element code which simulates the multiple crack growth, interaction, and coalescence in materials. The input file is prepared from the rectangular boundary of the concrete specimen's cross section, shown in Figure 7, and its information is kept in a file named Bouninput.dat1.

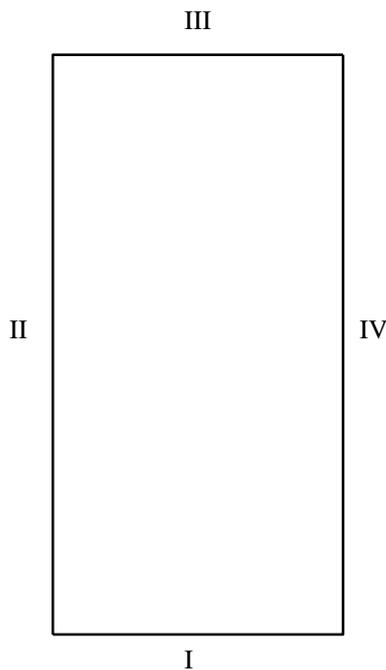


Figure 7 Rectangular boundary

The parameters which are read into the program from Bouninput.dat1 are:

Numbs, Xlow, Ylow, Xlow, Yhigh, An low, An high, Kode, BVS, BVN, Al low, Al.high.

Where:

Numbs = number of straight line boundary segment used to define boundary contours.

(Xlow, Ylow) and *(Xhigh, Yhigh)* are the beginning and ending coordinates of boundaries I, II, III, IV.

Kode = 1 indicates that σ_s and σ_n are prescribed.

BVS = resultant shear strength (σ_s) or shear displacement (u_s)

BVN = resultant normal strength (σ_n) or normal displacement (u_n)

An low = minimum angle = 0°

An High = maximum angle = 180°

Al low = minimum crack length

Al High = maximum crack length

6 DISCUSSION

Using the random crack distribution shown in Figure 5, and employing the Du model, with the axial displacement of 0.00001 meters for 50 iteration, will produce the image shown in Figure 8. The material properties used are tabulated in Table 2. The material in the model was subjected to an axial strain of 0.25%.

$$\left(\varepsilon_a = \frac{(0.00001 \text{ meter})(50 \text{ iterations})}{0.203 \text{ meter}} = 0.0025 = 0.25\% \text{ strain} \right)$$

The crack density in Figure 8 was measured to be 0.2173.

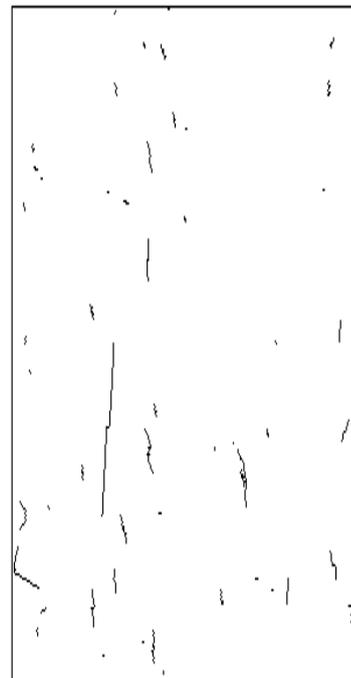


Figure 8 Crack propagation simulation for uniaxial loading

The same no-load model in Figure 5 was then subjected to a confined test, with the same number of iteration and axial strain. The result is shown in Figure 9. It is evident that the

number of cracks propagating from the original cracks, and also the number of post-load generated cracks was reduced. The resulting crack density was measured to be 0.1878. There was about 15% reduction in crack density due to presence of confining stress.

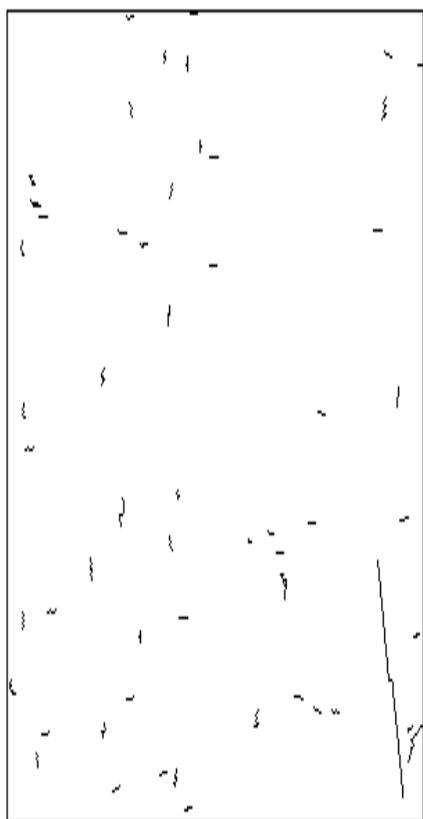


Figure 9 Crack propagation simulation for fully confined condition

The Du model results are consistent with the experimental results. The experimental results showed that the crack density reduced when confining stress was used¹. The Du model also showed the same behavior. Experimental measurements indicated that the average crack length distribution strongly depends on the confining stress. The results obtained from the Du model, also indicates that the average crack length decreased when confinement was used. Most crack in the Du model have an orientation subparallel to the direction of maximum applied stresses. The definite crack orientation in the Du model is due to the fact that there are no aggregates in the model and it is similar to testing a mortar specimen. The application of the Du model to concrete crack growth

simulation should be enhanced to include hard inclusions, i.e. aggregates, in the model.

7 CONCLUSIONS

The crack growth simulation model used the initial pre-load crack pattern, and the elastic constants of the concrete specimens, to generate crack growth with increasing compressive loads. The results from uniaxial and confined specimens were compared against the results obtained from the crack growth model. The differences in crack densities obtained from the crack growth model for the uniaxial and confined loading conditions were identical to the results obtained from the experiments.

The crack simulation growth model does not take aggregates into account. A viable model for crack growth in concrete should incorporate aggregates into the simulation. This could be achieved by randomly distributing pockets of a higher elastic modulus elements within the modeled matrix to simulate the aggregates in concrete.

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